

## Journal of Applicable Chemistry

2014, 3 (2): 672-677





ISSN: 2278-1862

## Oxidative Removal Of Hydrogen Sulfide From Kurdistan Region - Iraq Crude Oil

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Accepted on 5th February 2014

**ABSTRACT** 

Hydrogen sulfide is a very dangerous, toxic and corrosive gas. Hydrogen sulfide should be removed from the crude oil to reduce the environmental pollution, protect the health of drilling workers and prevent corrosion of pipelines and equipments. Removal of hydrogen sulfide  $(H_2S)$  has been achieved from different types of crude oil from Shiwashouk and Kormalah fields Kurdistan region- Iraq, by using of  $(H_2O_2/NH_4OH)$  and  $FeCl_3/EDTA$  mixtures. The results revealed that there is tremendous decrease in sulfide concentration when used  $(FeCl_3/EDTA)$  mixture. Also, the effect of time on  $H_2S$  removal attempted using different percentages of  $CuCO_3$  (1 and 2) %.

**Keywords:** Hydrogen sulfide, oxidation.